

COM-2B Series

Crossover Manifold Regulator System



The COM-2B Series crossover manifold system uses two PR-1-type stainless steel regulators (PR-2-type brass, optional) built in a single body functioning as the changeover regulators with the common outlet port connected to a single line regulator to provide constant unchanging supply pressure unaffected by supply source depletion. All are mounted on a bracket complete with gauges. As the primary supply source depletes and the operating outlet pressure of the primary regulator falls below the preset changeover pressure of the secondary regulator, the secondary regulator takes over. Once this occurs, the primary regulator can be manually adjusted $\frac{1}{8}$ -turn counterclockwise, the secondary regulator is now the primary and the depleted supply source can be replaced.

Features & Specifications

- Bracket-mounted for easy installation
- Allows changing of cylinders during operation*
- Available in stainless steel, brass and Monel®
- Steady outlet pressure during cylinder depletion
- 0.01% pressure control accuracy
- Inlet pressures to 6000 psig
- Outlet pressure ranges: 0–10 psig, 0–25 psig, 0–50 psig, 0–100 psig or 0–250 psig
- Changeover pressures: 15–250 psig
- Cv flow coefficients: 0.025, 0.06, 0.2, 0.5
- All connections: $\frac{1}{4}$ " FNPT
- 20 micron inlet filters
- 316L stainless steel construction
- Teflon®-lined stainless steel diaphragm
- Operating temperatures: –40° F to +500° F (–40° C to +260° C)

* Installation of shut off valves in each inlet port is recommended for complete isolation during change out of cylinders.

GO Regulator

405 Centura Court • PO Box 4866 (29305) • Spartanburg, SC 29303
Phone (864) 574-7966 Fax (864) 574-5608
www.goreg.com • sales@goreg.com

pressure regulators

COM-2B Series

How to Order

Standard items in bold

COM2 - 1 A 3 B J 1 1 C L

BODY MATERIAL

- 1** 316L stainless steel
- 2 Brass

SEAT MATERIAL

- A** Tefzel®
- B** CF Teflon®
- C** Polyimide
- H** PCTFE (formerly Kel-F® 81)
- I** High density Teflon®
- Q** PEEK™

FLOW COEFFICIENT (Cv)

- 3** 0.06
- 5 0.2
- C** 0.025
- H** 0.5

PANEL TYPE

- B** Bracket

COMBO REGULATOR SET POINT

- J** 150 psig over output regulator range

COMBO REGULATOR PRESSURE GAUGES

- 1** With gauges
- 2 Less gauges
- 3 Customer-supplied

OUTPUT REGULATOR PORT CONFIGURATION

- A** A style
- B** B style
- C** C style
- D** D style
- E** E style
- G** G style
- L** L style
- Q** Q style

OUTPUT REGULATOR OUTPUT RANGE

- C** 0-10 psig
- D** 0-25 psig
- E** 0-50 psig
- G** 0-100 psig
- I** 0-250 psig

OUTPUT REGULATOR PRESSURE GAUGES

- 1** With gauges
- 2 Less gauges
- 3 Customer-supplied

For a full list of options, visit the selection matrix for this product on www.gore.com

NOTE: The choices above represent an abbreviated list of the more commonly ordered options. For a complete listing of all available options, please see the Selection Wizard on the GO website at www.gore.com or contact the factory.

Maximum Temperature & Operating Inlet Pressures

Stainless steel

SEAT MATERIAL	MAXIMUM TEMPERATURE*	MAXIMUM OPERATING INLET PRESSURE
Tefzel®	150° F (66° C)	@ 3600 psig (24.82 MPa)
High density Teflon®	150° F (66° C)	@ 3600 psig (24.82 MPa)
PCTFE (formerly Kel-F® 81)	175° F (80° C)	@ 6000 psig (41.37 MPa)
Polyimide	500° F (260° C)	@ 3600 psig (24.82 MPa)
Polyimide	175° F (80° C)	@ 6000 psig (41.37 MPa)
PEEK™	500° F (260° C)	@ 3600 psig (24.82 MPa)
PEEK™	175° F (80° C)	@ 6000 psig (41.37 MPa)

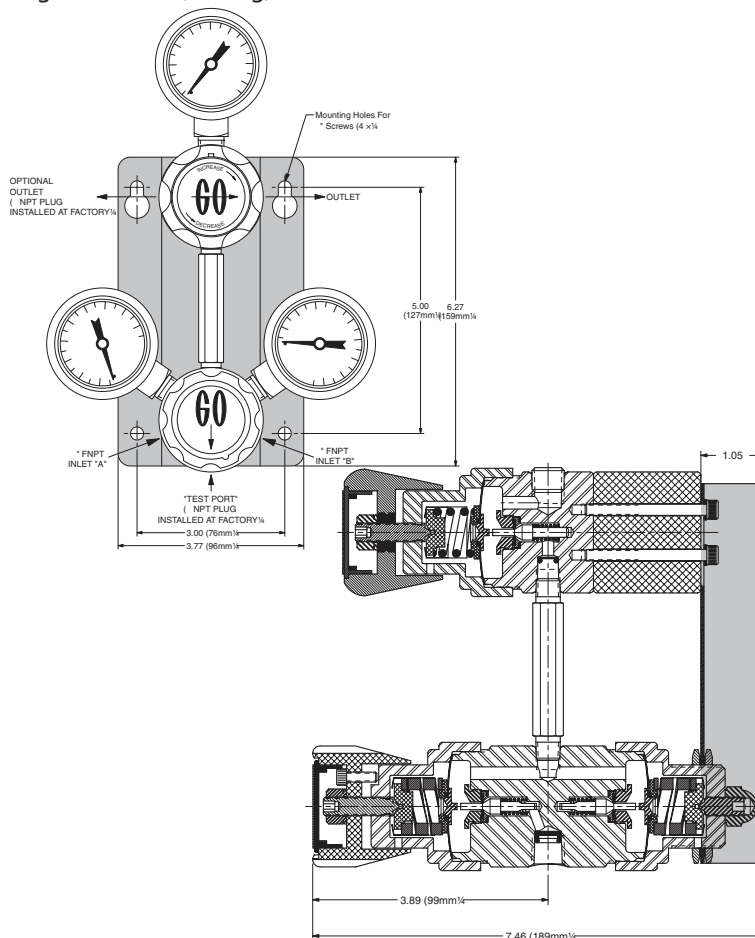
* Temperatures in excess of 175° F (80° C) require the use of a metal knob or the tamper-proof option.

Brass

SEAT MATERIAL	MAXIMUM TEMPERATURE	MAXIMUM OPERATING INLET PRESSURE
Tefzel®	150° F (66° C)	@ 3600 psig (24.82 MPa)
High density Teflon®	150° F (66° C)	@ 3600 psig (24.82 MPa)
PCTFE (formerly Kel-F® 81)	175° F (80° C)	@ 6000 psig (41.37 MPa)
Polyimide	500° F (260° C)	@ 3600 psig (24.82 MPa)
Polyimide	175° F (80° C)	@ 6000 psig (41.37 MPa)
PEEK™	500° F (260° C)	@ 3600 psig (24.82 MPa)
PEEK™	175° F (80° C)	@ 6000 psig (41.37 MPa)

Outline & Mounting Dimensions

Weight = 7.3 lbs (3.31 kg)



Monel® is a registered trademark of Special Metals Corporation.
 Teflon® and Tefzel® are registered trademarks of the DuPont Company.
 Kel-F® is a registered trademark of 3M Company.
 PEEK™ is a trademark of Victrex PLC.